



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-5

Job Sheet 173537



Part No: D4149-5

Job Qty: 30 ea

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/15/18	0.00	0.00	Start Up Machining-2		100 18/03/27
100	Doosan	30 pcs		3/16/18	0.33	8.04	Doosan		100 18/03/27
120	QC	30 pcs		3/16/18	0.00	0.00	QC8		100 18/03/27
150	Packaging	30 pcs		3/16/18	0.00	0.00	Packaging3-2		5/08 MAR 20 2018
160	QC21-SA	30 Ea		3/16/18	0.00	0.00	QC21		

Part Op 100 - turn as per dwg and folio FA950
Descriptions:

DAS
21
9-20

MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	7.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	8	60	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Stud	0.250Inches + 0.003 - 0.000	0.251 0.253 0.250	Diameter	
2	Eyebolt Stud	1.380Inches ± 0.030	1.381 1.410 1.350		
3	Eyebolt Stud	0.400Inches + 0.000 - 0.010	0.394 0.400 0.390		
4	Eyebolt Stud	0.700Inches + 0.010 - 0.000	0.706 0.710 0.700		
5	Eyebolt Stud	0.030Inches ± 0.010	0.030 0.040 0.020	Radius	
6	Eyebolt Stud	0.375Inches + 0.000 - 0.020	0.367 0.375 0.355	Diameter	
7	Eyebolt Stud	0.700Inches + 0.000 - 0.010	0.696 0.700 0.690	Diameter	
8	Eyebolt Stud	0.200Inches ± 0.010	0.200 0.210 0.190		
9	Eyebolt Stud	1.500Inches ± 0.010	1.498 1.510 1.490		
10	Eyebolt Stud	0.060Inches ± 0.030	0.060 0.090 0.030	Radius	
11	Eyebolt Stud	2.880Inches ± 0.030	2.882 2.910 2.850		
12	Eyebolt Stud	0.310Inches ± 0.010	0.313 0.320 0.300		
13	Eyebolt Stud	0.750Inches + 0.003 - 0.000	0.753 0.750 0.750	0.751	
14	Eyebolt Stud	0.750Inches ± 0.030	0.750 0.780 0.720		
15	Eyebolt Stud	0.735Inches ± 0.010	0.740 0.745 0.725		

Plex 3/2/18 2:55 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S055674



Part: D4149-5

Job No: 173537

Serial No/Batch: S055674

Revision:

Inspector:

Date: 03/27/18